

Date: Monday, 08/06/2009 10:47:22 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	REPLACEMENT WINDOW KIT
<b>Job Number</b> :	48400B		
<b>Estimate Number</b> :	12892		
<b>P.O. Number</b> :		<b>Part Number</b> :	D350567023
<b>This Issue</b> :	08/06/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	N/A
<b>First Issue</b> :	//	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	47858	<b>Drawing Revision</b> :	D
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>MF 09-06-08</u>	<b>Due Date</b> :	15/06/2009
<b>Comment</b> :	Est Rev:A New Issue 07-06-07 JLM Est Rev:B 08-10-07 as per revD DD verified by:		

Qty: 2 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD350-567-023 CHG002

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Pick Packing Kit

\*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

3.0	DT8439	template
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 template

4.0	D2942	Replacement Window
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Replacement Window  
 Batch: 41132

5.0	D2463	Seal
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Comment: Qty.: 6.5625 f(s)/Unit Total : 13.1250 f(s)

1/2" Seal

D2463-0750

Batch:

(75" LONG)

43841

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 08/06/2009 10:47:23 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW KIT

Job Number: 48400B

Part Number: D350567023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

FG778150550ROL

7781 9oz Glass 50"x125yd



Comment: Qty.: 21.0000 sf(s)/Unit Total : 42.0000 sf(s)

7781 9oz Glass 50"x125yd

2SQ YARDS

Batch: \_\_\_\_\_

M111166

SS 09/06/09 (x2)

7.0

26006

Camlock Stud



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Camlock Stud

Batch: \_\_\_\_\_

M111529

SS 09/06/09 (x2)

8.0

2600LW

Camloc Retaining Washer



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Camloc Retaining Washer

Batch: \_\_\_\_\_

M111529

SS 09/06/09 (x2)

9.0

21212

Receptacles



Comment: Qty.: 9.0000 Each(s)/Unit Total : 18.0000 Each(s)

Receptacles

Batch: \_\_\_\_\_

M110662

SS 09/06/09 (x2)

10.0

AN526C832R9

Screw



Comment: Qty.: 22.0000 Each(s)/Unit Total : 44.0000 Each(s)

Screw

Batch: \_\_\_\_\_

M110915

SS 09/06/09 (x2)

11.0

AN960JD8

Washer



Comment: Qty.: 44.0000 Each(s)/Unit Total : 88.0000 Each(s)

Washer

Batch: \_\_\_\_\_

M110917

SS 09/06/09 (x2)

12.0

MS21042L08

Nut



Comment: Qty.: 22.0000 Each(s)/Unit Total : 44.0000 Each(s)

Nut

Batch: \_\_\_\_\_

M111889

SS 09/06/09 (x2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT WINDOW KIT

Job Number: 48400B

Part Number: D350567023

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS20470AD35

Rivet



Comment: Qty.: 18.0000 Each(s)/Unit Total : 36.0000 Each(s)

Rivet

Batch: M9682.

88 09/06/09 (2)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5.06/10 (2)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-567-023

Location: \_\_\_\_\_

PPP Rev: PPP 48400

09/06/10 (2)

16.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/06/10

Job Completion



MF  
09-06-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN <i>(P)</i>	DRAWN BY <i>(P)</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>(P)</i>	APPROVED <i>(P)</i>	DRAWING NO. DSI 9229	REV. A SHEET 1 OF 1
DATE 02.03.21		TITLE REPLACEMENT WINDOW KIT	SCALE NTS
A	02.03.21	NEW ISSUE	

## **DART SERVICE INSTRUCTION**

TO AMEND INSTALLATION INSTRUCTIONS D350-567 REV. C

REF. CANADIAN STC: SH92-18

REF. FAA STC: SH989NE

FOR AIRCRAFT ALREADY EQUIPPED WITH THE SMALL WINDOW KIT (D350-567-011), IT IS ACCEPTABLE TO INCREASE VISIBILITY BY REMOVING THE OUTER D2125 WINDOW AND INSTALLING THE D350-567-023 KIT. LEAVE THE D2214 FLOOR WINDOW AS IS. INSTALL THE D350-567-023 KIT PER SECTION 3.5 (NOTES 7 THROUGH 9) OF INSTALLATION INSTRUCTIONS D350-567 REV. C.

Qty -023	Part Number	Description
<b>X</b>	<b>D350-567-023</b>	<b>REPLACEMENT WINDOW KIT</b>
1	D2942	REPLACEMENT WINDOW, LARGE
1	D2463-0750	NEOPRENE SEAL
2 SQ. YD	N/A	7.5 OZ VOLAN GLASS CLOTH
9	2600-6	1/4 TURN FASTENER
9	2600-LW	WASHER
9	212-12	RECEPTACLE
22	AN526C832R9	SCREW (OR AN526C832-9)
44	AN960JD8	WASHER
22	MS21042L08	NUT (OR MS21042-08)
18	MS20470AD3-5	RIVET

48400B

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY: *(Signature)*  
D. SHEPHERD (DE # 02)

DATE: MAR. 21, 2002  
CERT. NO.: SH92-18  
ISSUE NO.: #5

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries